

**Wilson, Tabatha**

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**From:** Torrence, Rufus  
**Sent:** Friday, September 06, 2013 8:24 AM  
**To:** Jones Chuck (Chuck.Jones@danfoss.com)  
**Cc:** Wilson, Tabatha  
**Subject:** ARP001040 AR0020605 AFIN 10-00102 Danfoss September 2013 Semi-Annual Report  
**Attachments:** SCT Sept 2013 SAR v2.pdf



September 6, 2013

Mr. Chuck Jones  
Danfoss LCC  
One Scroll Drive  
Arkadelphia, AR 71923

Re: Danfoss' September 2013 Semi-Annual Report  
(Permit No. AR0020605 AFIN 10-00102)

Dear Mr. Jones:

The Department has reviewed Danfoss' September 2013 Semi-annual Pretreatment Report and the report is complete.

The Department appreciates Danfoss' continued efforts in semi-annual reporting. If you have any questions or concerns, please contact the Department at (501) 682-0626 or by email at [torrence@adeq.state.ar.us](mailto:torrence@adeq.state.ar.us).

Sincerely,

A handwritten signature in blue ink that reads "Rufus Torrence". The signature is written in a cursive style.

Rufus Torrence, Pretreatment Engineer  
Water Division

ARKANSAS DEPARTMENT OF  
5301 NORTHSIDE DRIVE / NORTH LITTLE ROCK / ARKANSAS  
72205-0001

# SEMI-ANNUAL REPORT FOR INDUSTRIAL USERS REGULATED BY 40CFR433/403.6(e)

Use of this form is not an EPA/ADEQ requirement. Attn: Water Div/NPDES Pretreatment

(1) IDENTIFYING INFORMATION	
<p><b>A. LEGAL NAME &amp; MAILING ADDRESS</b></p> <p>Danfoss LCC One Scroll Drive Arkadelphia AR 71923</p>	<p><b>B. FACILITY &amp; LOCATION ADDRESS</b></p> <p>Danfoss LCC One Scroll Drive Arkadelphia AR 71923</p>
<p><b>C. FACILITY CONTACT:</b> Chuck Jones <span style="float: right;"><b>TELEPHONE NUMBER:</b> 870-246-0714</span></p>	
(2) REPORTING PERIOD--FISCAL YEAR From March 1 to Feb 28/29 (Both Semi-Annual Reports must cover Fiscal Year)	
<p><b>A. MONTHS WHICH REPORTS ARE DUE</b></p> <p>March _____ &amp; September _____</p>	<p><b>B. PERIOD COVERED BY THIS REPORT</b></p> <p>FROM: 03/01/2013 TO: 9/01/2013</p>
(3) DESCRIPTION OF OPERATION	
<p><b>A. REGULATED PROCESSES</b></p> <p><u>CORE PROCESS(ES)</u></p> <p>CHECK EACH APPLICABLE BLOCK</p> <p><input type="checkbox"/> Electroplating  <input type="checkbox"/> Electroless Plating  <input type="checkbox"/> Anodizing  <input checked="" type="checkbox"/> Coating  <input type="checkbox"/> Chemical Etching and Milling  <input type="checkbox"/> Printed Circuit Board Manufacture</p> <p><u>ANCILLARY PROCESS(ES)*</u></p> <p>LIST BELOW EACH PROCESS USED IN THE FACILITY</p> <p>Cleaning _____  Machining _____  Grinding _____  Painting _____</p>	<p><b>B. CHANGES:</b></p> <p><small>SUMMARIZE ANY CHANGES IN THE REGULATED PROCESSES SINCE THE LAST REPORT. ATTACH AN ADDITIONAL SHEET IF THE SPACE BELOW IS INADEQUATE. PROVIDE A NEW SCHEMATIC IF APPROPRIATE.</small></p> <p>SEP 2013 SAR  ARP 001040  AR0020605  AFIN 10-00102  Filed Date 2013 09 05</p> <p style="text-align: center; margin-top: 20px;"><b>ADEQ NOTES:</b></p> <p style="margin-left: 40px;">1. File Date 20130906  2. Non Pret City CIUs updated  3. Pret Cities IUs updated</p>
<p><b>C. Number of Regular Employees at this facility</b> <u>200</u></p>	<p><b>D. [Reserved]</b></p>

**40CFR433 SEMI-ANNUAL REPORT CON'D FACILITY NAME:**

**(4) FLOW MEASUREMENT**

INDIVIDUAL & TOTAL PROCESS FLOWS DISCHARGED TO POTW IN GALLONS PER DAY (GPD)

Process	Average Flow	Maximum Flow	Type of Discharge
Regulated (Total)	13142	42300	Continuous
Regulated (Cyanide)	13142	42300	Continuous
§403.6(e) Unregulated*	0	0	N/A
§403.6(e) Dilute	50	1000	Batch
Cooling Water	0	0	Continuous
Sanitary	6100	10350	Continuous
Total Flow to POTW	19242	52650	*****

\*"Unregulated" has a precise legal meaning; see 40CFR403.6(e).

**(5) MEASUREMENT OF POLLUTANTS**

**A. TYPE OF TREATMENT SYSTEM**

CHECK EACH APPLICABLE BLOCK

- Neutralization
- Chemical Precipitation and Sedimentation
- Chromium Reduction
- Cyanide Destruction
- Other \_\_\_\_\_
- None

**B. COMMENTS ON TREATMENT SYSTEM**

C. THE INDUSTRIAL USER MUST PERFORM SAMPLING AND ANALYSIS OF THE EFFLUENT FROM ALL REGULATED PROCESSES--CORE & ANCILLARY--(AFTER TREATMENT, IF APPLICABLE). ATTACH THE LAB ANALYSIS WHICH SHOWS A MAXIMUM; TABULATE ALL THE ANALYTICAL DATA COLLECTED DURING THE REPORT PERIOD IN THE SPACE PROVIDED BELOW. ZERO CONCENTRATIONS ARE NOT ACCEPTABLE; LIST THE DETECTION LIMIT IF CONCENTRATION WAS BELOW DETECTION LIMIT.

Pollutant (mg/l)	Cd	Cr	Cu	Pb	Ni	Ag	Zn	CN	TTO*
MAC	0.108	2.731	3.332	0.68	3.924	0.424	2.573	1.183	2.1
AAC	0.069	1.686	2.041	0.424	2.346	0.237	1.459	0.641	***
AMMC	0.0186	..053000	..2720	.0068	.6480	.000100	.83200	.0130	.0230
AMAC	0.0017	.00479	.0512	.00166	.0951	.000001	.1302	.0060	0.1110

MAC ↔ Max Alternate Conc    AAC ↔ Ave Alternate Conc    AMMC ↔ Actual Measured Max Conc    AMAC ↔ Actual Measured Ave Conc  
See 40CFR403.6(e) for details on Alternate Concentrations

Sample Location \_\_\_\_\_ After Pre-Treatment \_\_\_\_\_

Sample Type (Grab or Composite) \_\_\_\_\_ Composite \_\_\_\_\_

Number of Samples and Frequency Collected \_\_\_\_\_ 6 Sample @1 per month \_\_\_\_\_

40CFR136 Preservation and Analytical Methods Use:  Yes     No

(6) CERTIFICATION

A. [Reserved]

[Reserved]

B. CHECK ONE:  §433.11(c) TOXIC ORGANIC ANALYSIS ATTACHED  §433.12(a) TTO CERTIFICATION PROVIDED BELOW

Based on my inquiry of the person or persons directly responsible for managing compliance with the pretreatment standard for total toxic organics (TTO), I certify that, to the best of my knowledge and belief, no dumping of concentrated toxic organics into the wastewaters has occurred since filing of the last semi-annual compliance report. I further certify that this facility is implementing the toxic organic management plan submitted to Arkansas Department of Environmental Quality.

\_\_\_\_\_  
(Typed Name)

\_\_\_\_\_  
(Corporate Officer or authorized representative)

Date of Signature \_\_\_\_\_

CORPORATE ACKNOWLEDGEMENT (Optional)

STATE OF ARKANSAS )  
COUNTY OF \_\_\_\_\_ )

Before me, the undersigned authority, on this day personally appeared \_\_\_\_\_ of \_\_\_\_\_ a corporation, known to me to be the person whose name is subscribed to the foregoing instrument(s), and acknowledged to me that he executed the same for purposes and considerations therein expressed, in the capacity therein stated and as the act and deed of said corporation.

Given under my hand and seal of office on this \_\_\_\_\_ day of \_\_\_\_\_, 199\_\_.

\_\_\_\_\_  
Notary Public in and for \_\_\_\_\_  
County, Arkansas

My commission expires \_\_\_\_\_.

(7) POLLUTION PREVENTION ACT OF 1990 [42 U.S.C. 13101 et seq.]

§6602 [42 U.S.C. 13101] Findings and Policy para (b) Policy.--The Congress hereby declares it to be the national policy of the United States that pollution should be prevented or reduced at the source whenever feasible; pollution that cannot be prevented should be recycled in an environmentally safe manner, whenever feasible; pollution that cannot be prevented or recycled should be treated in an environmentally safe manner whenever feasible; and disposal or other release into the environment should be employed only as a last resort and should be conducted in an environmentally safe manner.

The User may list any new or ongoing Pollution Prevention practices:

We continue to use mechanical separation of oil and grease prior to pre-treatment.

(8) GENERAL COMMENTS

N/A

(9) SIGNATORY REQUIREMENTS [40CFR403.12(l)]

I certify under penalty of law that I have personally examined and am familiar with the information in this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Paul Dean

NAME OF CORPORATE OFFICER OR AUTHORIZED REPRESENTATIVE

General Manager

OFFICIAL TITLE



SIGNATURE

9-4-13

DATE SIGNED

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**EFFLUENT SAMPLING December, 2012 THROUGH November 2013**

ATTRIBUTE	CADMIUM	CHROME	COPPER	LEAD	NICKEL	SILVER	ZINC	CYANIDE	TTO	ARSENIC
12/1/2012	0.000100	0.000100	0.010600	0.000100	0.039500	0.000100	0.019500	0.013000	0.023000	0.000100
1/4/2013	0.018600	0.000100	0.013300	0.002400	0.038400	0.000100	0.144600	0.009000	0.001000	0.000170
2/6/2013	0.000100	0.004500	0.024500	0.006800	0.070600	0.000100	0.165100	0.011000	0.005000	0.009400
3/6/2013	0.000100	0.000100	0.025100	0.004430	0.067300	0.000100	0.145700	0.009000	0.000000	0.013700
4/3/2013	0.000100	0.000100	0.161900	0.001900	0.060700	0.000100	0.076300	0.013000	0.000000	0.012600
5/2/2013	0.000500	0.000400	0.001700	0.000400	0.006500	0.000100	0.010400	0.001000	0.000000	0.001200
6/6/2013	0.001000	0.053000	0.272000	0.001000	0.268300	0.001000	0.832000	0.008000	0.004500	0.001000
7/5/2013	0.001920	0.003000	0.008080	0.004500	0.038030	0.000100	0.032700	0.005000	0.001000	0.002180
8/1/2013	0.000411	0.001000	0.149000	0.000100	0.648000	0.000100	0.267000	0.009000	0.005000	0.104000
9/1/2013	0.000500	0.000400	0.001700	0.000400	0.006500	0.000100	0.010400	0.001000	0.000000	0.001200
10/1/2013	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000
11/1/2013	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000
12/1/2013	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000
AMMC MAXIMUM ug/L	0.018600	0.053000	0.272000	0.006800	0.648000	0.001000	0.832000	0.013000	0.023000	0.104000
AMAC AVERAGE ug/L	0.001795	0.004823	0.051375	0.001695	0.095679	0.000146	0.131054	0.006077	0.003038	0.011196